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Change history

Issue	Date	Changes
1	July 2023	First issue.



1 Introduction

This manual is intended for truss owners, providers and skilled riggers and any person who has been trained in working safely with trusses.

This manual is Part 2 of the User Manual. The User Manual consists of the following parts:

- Part 1: General instructions
- Part 2: Product-specific instructions

This manual must be read in conjunction with *Part 1: General instructions* of the User Manual.

If there are discrepancies between *Part 1* and *Part 2*, the information given in *Part 2* is the information that applies to the product and overrides the information given in *Part 1*.

This manual assumes that you have been trained or work under the control of a competent or qualified person who has been trained in safety and assembly.

1.1 About this product

PROLYTE trusses are structural elements designed to be repeatedly assembled and disassembled to carry loads in temporary or permanent installations. Depending on the application, PROLYTE trusses can be referred to as lifting accessories or construction products. For information on the related standards, see Chapter 1.5.

The VERTO30-40 series can be used for indoor and outdoor structures.

1.2 Related information

For more information on the product, see <u>www.prolyte.com/products/aluminium-truss</u>.

1.3 About this manual

Before working with the product, read this manual carefully and pay attention to the information provided. Use this manual to familiarize yourself with the product, its proper use and safety regulations.

1.3.1 Safety conventions

1 DANGER

Indicates a hazardous situation, which, if not avoided, will result in death or serious injury. This signal word is limited to the most extreme situations.

Indicates a hazardous situation, which, if not avoided, could result in death or serious injury.

Indicates a hazardous situation, which, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates information considered important but not hazard-related.



1.4 Terminology

See PROLYTE Trusses User Manual, Part 1: General instructions.

Trusses and truss modules are hereinafter referred to by the term "truss".

1.5 Standards

See PROLYTE Trusses User Manual, Part 1: General instructions.

2 Safety

Before working with the product, see the section *Safety* in *PROLYTE Trusses User Manual, Part 1: General instructions*. Read the Safety information carefully and pay attention to the information provided.

In addition to the Safety information provided in Part 1, make sure you read the Safety information provided in this product-specific user manual.

NOTICE

Read these safety texts carefully before working with the product.

NOTICE

Make sure manuals are available at all times for all users and employees.

3 Limitations of use

Make sure you read the information provided in section *Limitations of use* in *PROLYTE Trusses User Manual, Part 1: General instructions*.

PROLYTE trusses described in this manual are not specifically designed for lifting people. Adequate load reduction and safety precautions, according to local legislation, must be considered when people are lifted.

3.1 Allowable loading

For load capacity information, see Chapter 7.

3.2 Structural data

All our trusses are calculated according to the Eurocode 9 (DIN-EN 1999) standard. Eurocodes are standards based on Load and Resistance Factor Design (LRFD).

The structural data provided before January 2016 was based on the German DIN 4113 standard. As this standard had a different safety principle, the structural values cannot be compared.

NOTICE

TÜV certificates issued after February 2015 are all based on Eurocode 9.



		Material	Geometry										
Code	Туре		Dimensions centre to centre		Main chord	diagonals	Cro	Average dead weight					
			Height	Width	[mm]	[mm]	А	l _y l _z l _T			g		
			[mm] [mm]		[cm ²]	[cm ⁴]	[cm ⁴]	[cm ⁴]	[kg/m]				
Verto H30V	Ladder	6082 T6	239	239	48x3	16x2	16.96	2095.86	2095.86	500	8		
Verto H40V	Triangular	6082 T6	339	339	48x3	20x2	16.96	4179.54	4179.54	900	8		
Verto H40R	Square	6082 T6	339	239	48x3	20x2	16.96	4179.54	1920.00	550	8		

Table 1: Geometry

		Design val	ues of resis	stances				
Code	Main chord	Complete truss						
	N,rd	M _{y,rd}	Mz,rd	Vz,rd	Vy,rd			
	[kN]	[kNm]	[kNm]	[kN]	[kN]			
Verto H30V	50.22	24.00	24.00	14.73	14.73			
Verto H40V	50.22	34.05	34.05	18.94	18.94			
Verto H40R	50.22	34.05	-	18.94	-			

Table 2: Design values of resistances

4 Transport, handling and storage

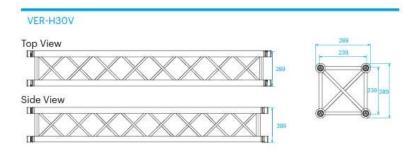
See PROLYTE Trusses User Manual, Part 1: General instructions.

5 Identification

See PROLYTE Trusses User Manual, Part 1: General instructions.



6 Technical specifications

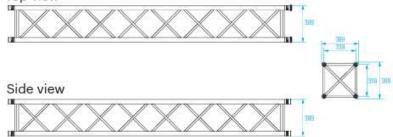


Туре	VER-H30V	
Alloy	EN AW 6082 T6	
Main Chords	48 x 3 mm	
Diagonal Members	16 x 2 mm	
Coupling System	Verto, CrMo4	

Metres	Feet	Code
0,25	0.82	VER-H30V-L025
0,29	0.95	VER-H30V-L029
0,50	1.64	VER-H30V-L050
0,71	2.33	VER-H30V-L071
1,00	3.28	VER-H30V-L100
1,50	4.57	VER-H30V-L150
2,00	6.56	VER-H30V-L200
2,50	8.20	VER-H30V-L250
3,00	9.84	VER-H30V-L300
4,00	13.12	VER-H30V-L400

VER-H40V





Technica	Specifications -	Verto H40V

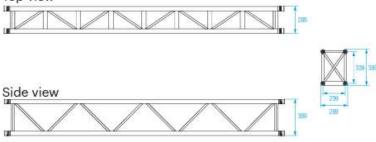
Туре	VER-H40V
Alloy	EN AW 6082 T6
Main Chords	48 x 3 mm
Braces	20 x 2 mm
Coupling System	Verto, CrMo4

Metres	Feet	Code
0,50	1,64	VER-H40V-L050
1,00	3,28	VER-H40V-L100
1,50	4,57	VER-H40V-L150
2,00	6,56	VER-H40V-L200
2,50	8,20	VER-H40V-L250
3,00	9,84	VER-H40V-L300
4,00	13,12	VER-H4OR-L400



VER-H4OR





Technical Specification	ns – Verto H40R	
Туре	VER-H4OR	
Alloy	EN AW 6082 T6	
Main Chords	48 x 3 mm	
Braces	20 x 2 mm	
Coupling System	Verto, CrMo4	

Metres	Feet	Code	
0,50	1,64	V-H40R-L050	
1,00	3,28	VER-H40R-L100	
1,50	4,57	VER-H4OR-L150	
2,00	6,56	VER-H40R-L200	
2,50	8,20	VER-H40R-L250	
3,00	9,84	VER-H40R-L300	
4,00	13,12	VER-H4OR-L400	

7 Load capacity

In addition to the information and instructions provided in *PROLYTE Trusses User Manual, Part 1: General instructions*, the truss loads shall never exceed the values stated in the load tables below.

						×~~~						<u>zv</u> v	Ŵ	r.						
									MAXIM	UM ALLC	WABLE P	OINT LOA	DS							
		Uniformly Lo				Centre Point Load			Single Load Third Points Load per Point		Single Load Fourth Points Load per Point		Single Load Fifth Points Load per Point							
S	PAN	UDL		DEFLECTION		CPL		DEFLECTION		TPL		QPL		FPL		SPAN				
m		kg/m							inch						lbs	total weigh				
3	9,8	647,4	435,6	10	0,4	1557,0	3436,4	8	0,3	971,1	2143,3	647,4	1428,9	485,6	1071,6	21,4				
4	13,1	483,8	325,5	18	0,7	1228,7	2711,7	15	0,6	862,4	1903,3	645,0	1423,6	483,8	1067,7	28,4				
5	16,4	385,6	259,4	28	1,1	1025,0	2262,2	23	0,9	702,7	1550,8	565,7	1248,4	449,8	992,7	35,5				
6	19,7	320,1	215,4	41	1,6	877,2	1935,9	33	1,3	609,1	1344,2	476,9	1052,6	375,4	828,5	42,6				
7	23,0	254,1	170,9	56	2,2	764,6	1687,4	45	1,8	536,3	1183,6	411,1	907,3	326,1	719,7	49,7				
8	26,2	192,8	129,7	73	2,9	675,8	1491,4	58	2,3	477,9	1054,8	360,2	794,9	287,4	634,4	56,8				
9	29,5	150,8	101,5	92	3,6	603,7	1332,3	74	2,9	430,0	949,0	319,5	705,2	256,3	565,6	63,9				
10	32,8	120,8	81,3	114	4,5	543,9	1200,3	91	3,6	389,8	860,2	286,2	631,6	230,5	508,7	71				
11	36,1	98,6	66,3	137	5,4	493,3	1088,6	110	4,3	355,5	784,6	258,3	570,1	208,8	460,8	78,1				
12	39,4	81,7	55,0	164	6,5	449,8	992,7	131	5,2	325,8	719,1	234,6	517,7	190,2	419,8	85,2				
13	42,6	68,5	46,1	192	7,6	411,9	909,1	154	6,1	299,8	661,7	214,0	472,4	174,1	384,2	92,3				
14	45,9	58,1	39,1	223	8,8	378,6	835,5	178	7,0	276,8	611,0	196,1	432,8	159,9	352,9	99,4				
15	49,2	49,7	33,4	256	10,1	348,9	770,0	205	8,1	256,3	565,6	180,2	397,7	147,3	325,1	106,5				
16	52,5	42,8	28,8	291	11,5	322,2	711,1	233	9,2	237,7	524,6	166,0	366,4	136,0	300,2	113,6				
17	55,8	37,1	25,0	328	12,9	298,1	657,9	263	10,4	220,9	487,4	153,2	338,2	125,8	277,7	120,7				
18	59,0	32,3	21,7	368	14,5	276,1	609,3	295	11,6	205,4	453,4	141,6	312,6	116,5	257,2	127,8				
19	62,3	28,3	19,0	410	16,1	255,9	564,8	328	12,9	191,2	422,1	131,0	289,2	108,0	238,4	134,9				
20	65,6	24,8	16,7	454	17,9	237,3	523,6	364	14,3	178,1	393,0	121,3	267,6	100,2	221,1	142				

1 inch = 25,4 mm | 1m = 3.28 ft | 1 lbs = 0,453 kg



		57.														
	MAXIMUM ALLOWABLE POINT LOADS															
	Uniformly Distributed Load						Centre Point Load			Single Load Third Points Load per Point		Single Load Fourth Points Load per Point		Single Load Fifth Points Load per Point		
S	PAN	UDL		DEFLECTION		CPL		DEFLECTION		TPL		QPL		FPL		SPAN
		kg/m	lbs/ft	mm	inch	kgs	lbs		inch	kgs	lbs	kgs		kgs	lbs	total weight
3	9,8	834,5	561,5	7	0,3	2011,3	4438,9	6	0,2	1251,7	2762,5	834,5	1841,7	625,8	1381,2	24
4	13,1	624,0	419,9	13	0,5	1595,7	3521,8	10	0,4	1100,7	2429,2	832,1	1836,4	624,0	1377,3	32
5	16,4	497,8	334,9	20	0,8	1352,2	2984,4	16	0,6	915,7	2021,0	768,2	1695,3	612,0	1350,7	40
6	19,7	413,6	278,3	29	1,1	1171,3	2585,1	23	0,9	793,0	1750,2	656,1	1448,0	506,0	1116,8	48
7	23,0	353,5	237,9	40	1,6	1031,4	2276,3	32	1,2	706,6	1559,4	569,5	1256,9	443,4	978,6	56
8	26,2	276,5	186,1	52	2,0	919,6	2029,6	41	1,6	636,2	1404,1	502,1	1108,2	394,0	869,5	64
9	29,5	217,0	146,0	65	2,6	828,2	1827,8	52	2,1	577,6	1274,8	448,1	988,9	353,8	780,9	72
10	32,8	174,4	117,3	81	3,2	751,8	1659,1	65	2,5	528,0	1165,4	403,7	890,9	320,4	707,2	80
11	36,1	142,9	96,1	98	3,8	686,8	1515,9	78	3,1	485,5	1071,4	366,5	808,8	292,2	644,9	88
12	39,4	118,9	80,0	116	4,6	630,9	1392,4	93	3,7	448,4	989,7	334,8	738,9	268,0	591,4	96
13	42,6	100,2	67,4	137	5,4	582,1	1284,4	109	4,3	415,8	917,7	307,4	678,5	246,9	545,0	104
14	45,9	85,4	57,5	158	6,2	539,0	1189,6	127	5,0	386,9	853,9	283,5	625,7	228,4	504,1	112
15	49,2	73,5	49,5	182	7,2	500,7	1105,0	146	5,7	361,0	796,7	262,4	579,1	212,0	467,9	120
16	52,5	63,7	42,9	207	8,1	466,3	1029,0	166	6,5	337,6	745,1	243,5	537,5	197,3	435,4	128
17	55,8	55,6	37,4	234	9,2	435,1	960,4	187	7,4	316,4	698,2	226,6	500,1	184,0	406,1	136
18	59,0	48,8	32,9	262	10,3	406,8	897,8	210	8,3	296,9	655,4	211,3	466,3	171,9	379,5	144
19	62,3	43,1	29,0	292	11,5	380,9	840,6	233	9,2	279,1	615,9	197,3	435,5	160,9	355,2	152
20	65,6	38,2	25,7	323	12,7	357,0	787,8	259	10,2	262,6	579,5	184,5	407,2	150,8	332,8	160

X VER-H4OR - Allowable Loading

		a awaa aa		0		MAXIMUM ALLOWABLE POINT LOADS										
Uniformly Distributed Load					Centre Point Load			Single Load Third Points Load per Point		Single Load Fourth Points Load per Point		Single Load Fifth Points Load per Point				
S	PAN	UDL		DEFLECTION		CPL		DEFLECTION		TPL		QPL		FPL		SPAN
	ft	kg/m	lbs/ft	mm								kgs	lbs	kgs	lbs	total weight
3	9,8	834,5	561,5	7	0,3	2011,3	4438,9	6	0,2	1251,7	2765,5	834,5	1841,7	625,8	1381,2	24
4	13,1	624,0	419,9	13	0,5	1595,7	3521,8	10	0,4	1100,7	2429,2	832,1	1836,4	624,0	1377,3	32
5	16,4	497,8	334,9	20	0,8	1352,2	2984,4	16	0,6	915,7	2021,0	768,2	1695,3	612,0	1350,7	40
6	19,7	413,6	278,3	29	1,1	1171,3	2585,1	23	0,9	793,0	1750,2	656,1	1448,0	506,0	1116,8	48
7	23,0	353,5	237,9	40	1,6	1031,4	2276,3	32	1,2	706,6	1559,4	569,5	1256,9	443,4	978,6	56
8	26,2	276,5	186,1	52	2,0	919,6	2029,6	41	1,6	636,2	1404,1	502,1	1108,2	394,0	869,5	64
9	29,5	217,0	146,0	65	2,6	828,2	1827,8	52	2,1	577,6	1274,8	448,1	988,9	353,8	780,9	72
10	32,8	174,4	117,3	81	3,2	751,8	1659,1	65	2,5	528,0	1165,4	403,7	890,9	320,4	707,2	80
11	36,1	142,9	96,1	98	3,8	686,8	1515,9	78	3,1	485,5	1071,4	366,5	808,8	292,2	644,9	88
12	39,4	118,9	80,0	116	4,6	630,9	1392,4	93	3,7	448,4	989,7	334,8	738,9	268,0	591,4	96
13	42,6	100,2	67,4	137	5,4	582,1	1284,6	109	4,3	415,8	917,7	307,4	678,5	246,9	545,0	104
14	45,9	85,4	57,5	158	6,2	539,0	1189,6	127	5,0	386,9	853,9	283,5	625,7	228,4	504,1	112
15	49,2	73,5	49,5	182	7,2	500,7	1105,0	146	5,7	361,0	796,7	2562,4	579,1	212,0	467,9	120
16	52,5	63,7	42,9	207	8,1	466,3	1029,0	166	6,5	337,6	745,1	243,5	537,5	197,3	435,4	128
17	55,8	55,6	37,4	234	9,2	435,1	960,4	187	7,4	316,4	698,2	226,6	500,1	184,0	406,1	136
18	59,0	48,8	32,9	262	10,3	406,8	897,8	210	8,3	296,9	655,4	211,3	466,3	171,9	379,5	144
19	62,3	43,1	29,0	292	11,3	380,9	840,6	233	9,2	279,1	615,9	197,3	435,5	160,9	355,2	152
20	65,6	38,2	25,7	323	12,7	357,0	787,8	259	10,2	262,6	579,5	184,5	407,2	150,8	332,8	160

1 inch = 25,4 mm | 1m = 3.28 ft | 1 lbs = 0,453 kg

• Tüv certification only valid for loading table above.

• Loading figures are only valid for static loads.

· Loading figures are only valid for single spans with supports at both ends.

· All static systems, other than single spans, need an individual structural calculation. Please contact a structural

engineer or Prolyte for assistance.

Loading figures are calculated according to and in full compliance with European standards (Eurocode).

The self-weight of the trusses is already taken into account.

Loading figures are only valid for the cross sectional orientation of the truss as shown by the icon in the loading table.

The interaction between bending moment and shear force at the connection point is already taken into account.

Truss spans can be assembled from different truss lengths.

Read the manual before assembling, using and loading the truss.



8 Approved accessories

For a complete overview of approved accessories, see our brochures or <u>www.prolyte.com</u>.

By using excessive force when tightening accessories such as lamp hooks or cell clamps, you may cause damage to the truss chords.

Pay special attention when using lamp hooks or cell clamps. Their inside radius may not meet the tube they need to be attached to. This can lead to severe damage.

NOTICE

You should never allow accessories to damage other products.

9 Coatings and surface treatments

See PROLYTE Trusses User Manual, Part 1: General instructions.

10 Slinging methods

See PROLYTE Trusses User Manual, Part 1: General instructions.

11 Assembly and disassembly

See PROLYTE Trusses User Manual, Part 1: General instructions.

12 Maintenance

See PROLYTE Trusses User Manual, Part 1: General instructions.

13 Inspection

See PROLYTE Trusses User Manual, Part 1: General instructions.

14 Discard criteria

See PROLYTE Trusses User Manual, Part 1: General instructions.

15 Warranty

See PROLYTE Trusses User Manual, Part 1: General instructions.

16 Certificates

The TÜV certificates for this product are available at:

https://www.prolyte.com/support/certificates/certificates-download



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